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AF/1756  
JRW/JP  
PATENTAttorney's Docket No. 67,200-630

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of: Chao-Yuan Su

Group Art Unit: 1756

Serial No.: 10/ 051,906

Examiner: John S. Ruggles

Filed: Jan. 16, 2002

For: Method of Forming a Solder Ball Using a Thermally Stable Resinous Protective Layer

Commissioner for Patents  
Alexandria, VA 22313

## TRANSMITTAL OF APPEAL BRIEF (PATENT APPLICATION-37 CFR 192)

- Transmitted herewith, in triplicate, is the APPEAL BRIEF in this application, with respect to the Notice of Appeal filed on July 6, 2004.

NOTE: "The Appellant shall, within 2 months from the date of the notice of appeal under §1.191(a) or within the time allowed for response to the action appealed from, if such time is later, file a brief in "triplicate", 37 C.F.R. 1.192(a) [emphasis added].

## 2. STATUS OF APPLICANT

This application is on behalf of:

- other than a small entity.  
 a small entity.

A verified statement:

- is attached.  
 was already filed.

## 3. FEE FOR FILING APPEAL BRIEF

Pursuant to 37 CFR 1.17(f), the fee for filing the Appeal Brief is:

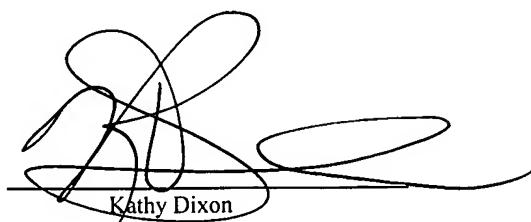
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|---|----------|
| <input type="checkbox"/> small entity                         | \$165.00 |
| <input checked="" type="checkbox"/> other than a small entity | \$330.00 |

Appeal Brief fee due: \$ 330.00

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Kathy DixonDated: Sept 3, 2004

4. EXTENSION OF TERM

NOTE: The time periods set forth in 37 CFR 1.192(a) are subject to the provision of  1.136 for patent applications. 37 CFR 1.191(d). See also Notice of November 5, 1985 (1060 O.G. 27).

The proceedings herein are for a patent application and the provisions of 37 CFR 1.136 apply:

(complete (a) or (b), as applicable)

- (a)  Applicant petitions for an extension of time under 37 CFR 1.136  
(fees: 37 CFR 1.17(a)-(d) for the total number of months checked below:

Extension (months)	Fee for other than <u>small entity</u>	Fee for <u>small entity</u>
<input type="checkbox"/> one month	\$ 110.00	\$ 55.00
<input type="checkbox"/> two months	\$ 420.00	\$210.00
<input type="checkbox"/> three months	\$ 950.00	\$475.00
<input type="checkbox"/> four months	\$1,480.00	\$740.00

Fee: \$ \_\_\_\_\_

If an additional extension of time is required, please consider this a petition therefor.

(check and complete the next item, if applicable)

- An extension for \_\_\_\_\_ months has already been secured, and the fee paid therefor of \$ \_\_\_\_\_ is deducted from the total fee due for the total months of extension now requested.

Extension fee due with this request: \$ \_\_\_\_\_

or

- (b)  Applicant believes that no extension of term is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition and fee for extension of time.

5. TOTAL FEE DUE

The total fee due is:

Appeal Brief Fee: \$ 330.00  
Extension fee (if any) \$ \_\_\_\_\_

TOTAL FEE DUE: \$ 330.00

6. FEE PAYMENT

X Attached is a Credit Card Payment Form for the sum of \$ 330.00

A duplicate copy of this transmittal is attached.

7. FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, 1065 O.G. 31-33.

If any additional extension and/or fee is required, this is a request therefor  
to charge Visa Credit Card No. 4756 8461 9568 0263

And/Or

If any additional fee for claims is required, please charge Visa Credit Card  
No. 4756 8461 9568 0263



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**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**  
**BEFORE THE BOARD OF PATENT APPEALS AND INTERFERENCES**

APPELLANTS: Chao-Yuan Su et al.

Group Art Unit: 1756

Serial No.: 10/051,906

Examiner: J. Ruggles

Filed: 01/16/2002

For: A METHOD OF FORMING A SOLDER BALL USING A THERMALLY  
STABLE RESINOUS PROTECTIVE LAYER

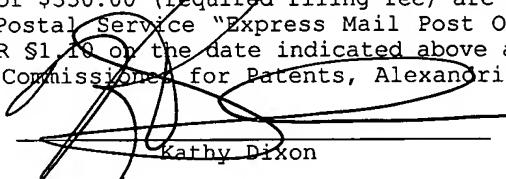
Attorney Docket No.: 67,200-630

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"Express Mail" label number EV 525 156 603 US  
Date of Deposit

Sept 3/04

I hereby certify that this paper in triplicate and a credit card payment form in the amount of \$330.00 (required filing fee) are being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR §1.10 on the date indicated above and is addressed to:  
Mail Stop: Appeal, Commissioner for Patents, Alexandria, VA 22313-1450.

  
Kathy Dixon

**APPEAL BRIEF**

Commissioner for Patents  
Alexandria, VA 22313-1450

Sir:

APPELLANTS appeal in the captioned application from the Examiner's final rejection, mailed 4/06/2004, of claims 1-4, 8, 10-19, and 21-24 under 35 USC § 103.

It is urged that Examiners final rejection be reversed and that all the claims currently pending be allowed.

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**(1) REAL PARTY IN INTEREST**

The real party in interest in the present appeal is the recorded Assignee, Taiwan Semiconductor Manufacturing Company, Ltd.

**(2) RELATED APPEALS AND INTERFERENCES**

There are no other appeals or interferences that are known to the Appellant, the Appellant's legal representative, or the assignee.

**(3) STATUS OF CLAIMS**

Claims 1-4, 8, 10-19, and 21-24 are pending in the application.

Claims 1-4, 8, 10-19, and 21-24 stand rejected.

APPELLANTS appeal from the rejection of claims 1-4, 8, 10-19, and 21-24.

**(4) STATUS OF AMENDMENTS**

An amendment was mailed on or about 01/22/04 which was entered.

A Request for Reconsideration from Final Rejection was mailed on or about 06/06/2004 including proposed amendments.

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An Advisory Action from the Examiner was mailed on 06/22/2003 refusing entry of the proposed amendments citing new objections to the proposed amendments and requiring further changes in the Specification and claims.

A Supplemental Amendment has now been filed together with this Appeal brief including amendments as required/suggested by Examiner to correct errors and remove issues on Appeal.

APPELLANTS believe the Supplemental Amendment complies with all of Examiners objections/requirements and assume it will now be entered as indicated by Examiner. APPELLANTS have therefore listed the claims in the Claims Appendix assuming the Supplemental Amendment has been entered.

**(5) SUMMARY OF THE INVENTION**

The invention discloses a method for preventing the formation of thermally degraded photoresist residue on a semiconductor process wafer surface during a solder ball formation process.

(see paragraph 001; claims 1 and 11)

More particularly, thermal degradation of a photoresist layer in contact with a semiconductor process wafer surface during a

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solder column reflow process is avoided thereby eliminating the formation of thermally degraded photoresist residue and improving the reliability of subsequent processing steps.

(see paragraph 009)

The method includes forming a protective layer on an exposed under bump metallization (UBM) contact layer, the protective layer comprising a resinous organic material having a glass transition temperature ( $T_g$ ) that is about greater than a solder reflow temperature; forming a patterned photoresist layer including an opening overlying the UBM contact layer; forming a solder column within the opening on the UBM contact layer; subjecting the solder column with the patterned photoresist in place to a first reflow temperature, and subsequently removing the protective layer followed by solder ball formation at a second reflow temperature (see claims 1 and 11, Figures 2A through 2F).

**(6) ISSUES**

1. Is the rejection of claims 1-4, 8, and 10 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a

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problem that APPELLANTS have recognized and solved by their claimed invention?

2. Is the rejection of claim 21 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

3. Is the rejection of claim 22 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

4. Is the rejection of claims 11-17, 19 and 24 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a

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problem that APPELLANTS have recognized and solved by their claimed invention?

5. Is the rejection of claim 18 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

6. Is the rejection of claim 23 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

**(7) GROUPING OF CLAIMS**

1. Group I: Claims 1-4, 8, and 10
2. Group II: Claims 21
3. Group III: Claim 22
4. Group IV: Claims 11-17, 19 and 24
5. Group V: Claim 18
6. Group VI: Claim 23

(8) ARGUMENTS

Issue 1

Is the rejection of claims 1-4, 8, and 10 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

Costas et al. disclose a 2-layer hermetic coating for on wafer encapsulation of GaAs monolithic microwave integrated circuits (MMIC) using benzocyclobutene (BCB) and ceramic materials for the coating to provide both mechanical protection and protection from moisture to the MMIC (see Abstract; col 2, lines 21-30). Costas et al. teach that the benefit of using BCB in the hermetic coating includes the fact that a low dielectric constant material is useful for capacitive decoupling of the underlying MMIC (see col 2, lines 33-44) as well as "reducing stress between the carrier and the substrate that often occurs during flip-chip mounting" (see Abstract).

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Costas et al. disclose a method where a BCB (polymer) layer is first formed including removing the BCB layer from all bond pads and streets (exposed areas of implanted areas of the GaAs wafer) or other semi-insulating surface (see Figure1; col 3, lines 34-45); forming an overlying ceramic layer followed by patterning a photoresist layer over the ceramic layer in an area where there is no BCB layer portion, followed by RIE etching to expose bonding pads (see col 3, lines 47-67) and surrounding areas (see Figure 3).

In contrast, APPELLANTS disclose and claim:

"A method for protecting a semiconductor process wafer surface from thermally degraded photoresist to improve a solder ball formation process comprising the steps of:

providing a semiconductor process wafer having a process surface comprising a passivation layer and an exposed UBM contact layer;

forming a protective layer over the passivation layer and the exposed UBM contact layer, the protective layer comprising a resinous organic material having a glass transition temperature (Tg) that is about greater than a solder reflow temperature;

forming a patterned photoresist layer on the protective layer, the patterned photoresist layer comprising an opening overlying the UBM contact layer;

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forming a solder column within the opening on the UBM contact layer; and,

subjecting the solder column with the patterned photoresist in place to a first reflow temperature."

APPELLANTS respectfully suggest that Examiner is clearly mistaken that the disclosure of Costas et al. is "equivalent to forming of solder columns through a patterned resist stencil either (1) of photosensitive Benzocyclobutene (BCB) or (2) with underlying non-photosensitive BCB, which has been patterned through the resist stencil." However, APPELLANTS do not claim what Examiner asserts.

Moreover, the support Examiner cites for this assertion in col 4, lines 12-14 only discloses that the BCB layer may be photo-imageable, hardly supporting Examiners broad assertions.

Rather, the method of Costas et al. works by a different principal of operation than APPELLANTS disclosed and claimed invention. For example, the solder bumps of Costas et al. are not formed within a patterned photoresist layer or on a under bump metallization (UBM) layer, but are rather, formed by an electroplating process on a bonding pad. Moreover, the BCB layer of Costas et al. is nowhere taught as a **protective layer** as claimed by APPELLANTS. For example the BCB layer disclosed by Costas et al.

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is formed for capacitive decoupling purposes and is about as thick as the solder columns of Costas et al. as seen e.g., at Figure 6, items 601 (solder column) and Figure 2, item 10 (BCB layer). The BCB layer of Costas et al. does not function as a protective layer as claimed by APPELLANTS and has no protective function related to a solder column formation process as claimed by APPELLANTS. The method of Costas et al. further, does not disclose or contemplate a solder reflow processes with a photoresist layer overlying a protective layer as claimed by APPELLANTS. Rather the method of Costas et al. teaches away from APPELLANTS disclosed claimed invention by disclosing an entirely different process. Likewise, the purpose of the BCB layer in Costas et al. is as an encapsulant **as part of the completed device** is to reduce capacitive coupling thereby failing to recognize the problem that APPELLANTS have recognized and solved and clearly failing to suggest APPELLANTS disclosed and claimed invention, but rather teaching away therefrom.

The fact that Costas et al. discloses that Benzocyclobutene provides excellent resistance to mechanical damage during subsequent processing and during final assembly (col 4, lines 33-34), or resistance to moisture especially with an overlying ceramic layer (col 4, lines 28-30) is largely irrelevant to the issue of

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obviousness of APPELLANTS invention. Nowhere is it suggested in Costas et al. or in APPELLANTS presentation of the problem that a protective layer, including a BCB layer, can or should be used to solve the problem APPELLANTS have recognized and solved by their claimed invention.

Examiner cites APPELLANTS allegedly admitted prior art where in APPELLANTS disclosure in the background of the invention where the problem to be solved by APPELLANTS claimed invention is presented (see background of the invention paragraphs 006-008). Nowhere in APPELLANTS discussion of the problem presented is there a suggestion that a protective layer, as later disclosed and claimed by APPELLANTS, could be used to protect a process wafer surface (e.g., a UBM layer) from the problem of thermally degraded photoresist created in a solder column reflow process.

APPELLANTS respectfully suggest that Examiner is improperly finding motivation for combining Costas et al. with APPELLANTS disclosure where such motivation is gleaned solely from APPELLANTS disclosure. That is, there is no motivation independent from APPELLANTS disclosure, for combining APPELLANTS disclosure with Costas et al. to solve the problem that APPELLANTS have presented and solved by their disclosed and claimed invention.

Examiner cites *In re McLaughlin* for support for the proposition that "any judgment on obviousness is in a sense necessarily a reconstruction based on hindsight reasoning". Examiner, however, neglects the rest of the teachings of *In re McLaughlin*; "But so long as it takes into account only knowledge which was within the level of ordinary skill at the time the claimed invention was made, and **does not include knowledge gleaned only from the APPELLANTS disclosure**, such a reconstruction is proper" *In re McLaughlin*, 443 F.2d 1392, 170 USPQ 209 (CCPA 1971).

Nevertheless, assuming *arguendo* proper motivation for combination, such combination does not produce APPELLANTS claimed invention. Nowhere does APPELLANTS presentation of the problem to be solved or the teachings of Costas et al., alone or in combination, suggest, discuss or disclose APPELLANTS disclosed and claimed invention.

APPELLANTS point out that "we do not pick and choose among the individual elements of assorted prior art references to recreate the claimed invention, but rather we look for some teaching or suggestion in the references to support their use in a particular claimed combination" *Symbol Technologies, Inc. v. Opticon, Inc.*, 935 F.2d 1569, 19 USPQ2d 1241 (Fed. Cir. 1991).

"First, there must be some suggestion or motivation, either in the references themselves or in the knowledge generally available to one of ordinary skill in the art, to modify the reference or to combine reference teachings. Second, there must be a reasonable expectation of success. Finally, the prior art reference (or references when combined) must teach or suggest all the claim limitations. **The teaching or suggestion to make the claimed combination and the reasonable expectation of success must both be found in the prior art, and not based on applicant's disclosure.**" *In re Vaeck*, 947 F.2d 488, 20 USPQ2d 1438 (Fed. Cir. 1991).

"A prior art reference must be considered in its entirety, i.e., as a whole including portions that would lead away from the claimed invention." *W.L. Gore & Associates, Inc., Garlock, Inc.*, 721 F.2d, 1540, 220 USPQ 303 (Fed Cir. 1983), cert denied, 469 U.S. 851 (1984).

"If the proposed modification or combination of the prior art would change the principle of operation of the prior art invention being modified, then the teachings of the references are not sufficient to render the claims *prima facie obvious*." *In re Ratti*, 270 F.2d 810, 123, USPQ 349 (CCPA 1959).

Lee, on the other hand discloses a process whereby a BCB layer, taught to have a low water intake rate and an excellent blocking effect against alpha particles, is formed **between an alpha particle source such as a solder ball and underlying sensitive integrated circuit devices.** Lee teaches a method whereby a BCB layer **remaining a part of the completed device** is formed to block alpha rays from impacting underlying circuitry portions. In one embodiment, a passivation layer is formed over a bonding pad and the bonding pad exposed, followed by forming a metal redistribution layer (wiring interconnects) over the passivation layer and exposed bonding pad, followed by forming a BCB layer over the metal redistribution layer (see e.g., col 2, lines 4-15, col 3, lines 34-35), followed by forming openings in the BCB layer to expose the metal redistribution layer, followed by solder ball formation. Lee, however, does not teach a specific method for forming the solder balls and does not disclose or suggest APPELLANTS process of forming a solder column including carrying out a solder reflow processes on the solder column with a photoresist mask in place and overlying a protective layer as claimed by APPELLANTS.

Lee rather teaches away from APPELLANTS disclosed and claimed invention by teaching various locations of the BCB layer (item 112 in Figures 4 through 9 which are variously taught as being formed

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between the metal redistribution layer and the solder ball e.g., Figure 4; having a polyimide layer between the BCB layer and the solder ball, Figure 5; a BCB layer between a polyimide layer and the solder ball, Figure 6; and, underlying the metal redistribution layer e.g., Figure 8.

Although there appears to be no motivation for combining Lee with Costas et al. or APPELLANTS alleged admitted prior art, Lee adds nothing alone or in combination with the previously cited and discussed references to produce APPELLANTS claimed invention. There is no recognition in Lee of the problem of thermally degraded photoresist residue in a solder ball or solder column formation process, nor is there any suggestion of a protective layer as APPELLANTS have disclosed and claimed. In fact there is no discussion of a solder column formation process within a patterned photoresist layer as APPELLANTS have disclosed and claimed, nor would the various disclosed positions of the BCB layer in the method of Lee function as a protective layer as APPELLANTS have disclosed and claimed.

The fact that Costas et al. disclose the use of a PCB layer for its dielectric properties in an unrelated process and Lee discloses a BCB layer for alpha particle blocking properties in

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another unrelated process where the BCB layer is disclosed to have a glass transition temperature of 350 °C is simply insufficient to make APPELLANTS disclosed and claimed invention *prima facie* obvious.

"If the proposed modification or combination of the prior art would change the principle of operation of the prior art invention being modified, then the teachings of the references are not sufficient to render the claims *prima facie* obvious." *In re Ratti*, 270 F.2d 810, 123 USPQ 349 (CCPA 1959).

APPELLANTS respectfully suggest that Examiner has engaged in impermissible hindsight reasoning using knowledge gleaned from APPELLANTS disclosure as a roadmap to recreate APPELLANTS claimed invention. Nevertheless, Examiner has failed to produce APPELLANTS claimed invention by combining the cited references, including APPELLANTS alleged admitted prior art, where such references alone or in combination completely lack a teaching to do what APPELLANTS have done by their disclosed and claimed invention.

"Obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so

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found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art." *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988); *In re Jones*, 958 F.2d 347, 1 USPQ2d 1941 (Fed. Cir. 1992).

### Issue 2

Is the rejection of claim 21 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

APPELLANTS reiterate the statements made above with respect to Issue 1 above.

Significantly, APPELLANTS disclosed and claimed invention teaches **removing remaining portions** of the protective layer following the first solder reflow and prior to a second solder reflow to form a solder ball. However, in both the methods of Costas et al. and Lee portions of the BCB layer **remain in place, becoming part of the device**. In the method of Costas et al., the BCB layer remains in place as a capacitive decoupling encapsulating

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material (see e.g., col 2, lines 30-44, col 5, lines) 12-15). In the method of Lee, portions of the BCB layer **remain in place** becoming an alpha particle blocker (e.g., see Abstract).

Moreover, neither Lee nor Costas et al, teach **removing** the BCB layer prior to a second, solder ball forming, reflow temperature, thereby teaching away from and being inconsistent with the principal of operation of APPELLANTS disclosed and claimed invention and destroying the principal of operation of the structures of both Costas et al. and Lee

"If the proposed modification or combination of the prior art would change the principle of operation of the prior art invention being modified, then the teachings of the references are not sufficient to render the claims *prima facie* obvious." *In re Ratti*, 270 F.2d 810, 123 USPQ 349 (CCPA 1959).

### Issue 3

Is the rejection of claim 22 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest

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APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

APPELLANTS reiterate the statements made above with respect to Issue 1, above.

Further, none of the cited references alone or in combination suggests or discloses APPELLANTS disclosed and claimed invention including:

"wherein an oxygen ashing process is carried out to remove the protective layer at the bottom of the opening to reveal the UBM contact layer prior to the step of forming the solder column."

#### Issue 4

Is the rejection of claims 11-17, 19 and 24 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

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APPELLANTS reiterate the statements made above with respect to Issues 1 and 2 above.

Issue 5

Is the rejection of claim 18 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

APPELLANTS reiterate the statements made above with respect to Issues 1, 2 and 3 above.

Further, none of the cited references alone or in combination suggests or discloses APPELLANTS disclosed and claimed invention including:

"wherein the step of removing comprises a wet chemical stripping process".

Issue 6

Is the rejection of claim 23 under 35 USC § 103(a) as being unpatentable over Costas et al. (U.S. Patent 6,137,125) in view of admitted prior art and further in view of Lee (US U.S. Patent 6,410,414) proper when such references do not teach or suggest APPELLANTS claimed invention or recognize or solve a problem that APPELLANTS have recognized and solved by their claimed invention?

APPELLANTS reiterate the statements made above with respect to Issues 1, 2, and 3 above.

Further, none of the cited references alone or in combination suggests or discloses APPELLANTS disclosed and claimed invention including:

"wherein the step of removing a portion of the protective layer comprises an oxygen ashing process".

CONCLUSION

Examiner has not met the burden of establishing a *prima facie* case of obviousness. Moreover, the fact that none of the cited references alone or in combination recognizes the problem that APPELLANTS have recognized, or provides a solution thereto,

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demonstrates the non-obviousness of APPELLANTS disclosed and claimed invention. None of the cited references individually or in combination recognizes or solves the problem of thermal degraded photoresist in a solder column or solder ball formation process. The fact that Examiner can produce no reference or combination of references disclosing or suggesting APPELLANTS disclosed and claimed invention strongly supports a conclusion of nonobviousness.

It is therefore respectfully submitted that Examiners final rejection of APPELLANTS claims is improper under the statutory standard of 35 USC § 103(a) as interpreted by both the Board and the Courts.

The reversal of the final rejection is respectfully solicited from the Board.

Respectfully submitted,

Tung & Associates

By:

Randy W. Tung (31,311)  
Telephone: (248) 540-4040



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CLAIM APPENDIX

1. A method for protecting a semiconductor process wafer surface from thermally degraded photoresist to improve a solder ball formation process comprising the steps of:

    providing a semiconductor process wafer having a process surface comprising a passivation layer and an exposed UBM contact layer;

    forming a protective layer over the passivation layer and the exposed UBM contact layer, the protective layer comprising a resinous organic material having a glass transition temperature (Tg) that is about greater than a solder reflow temperature;

    forming a patterned photoresist layer on the protective layer, the patterned photoresist layer comprising an opening overlying the UBM contact layer;

    forming a solder column within the opening on the UBM contact layer; and,

    subjecting the solder column with the patterned photoresist in place to a first reflow temperature.

2. The method of claim 1, wherein the glass transition temperature (Tg) is greater than about 300 degrees Centigrade.

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3. The method of claim 1, wherein the protective layer comprises Benzocyclobutene.

4. The method of claim 1, wherein the glass transition temperature (Tg) is greater than about 350 degrees Centigrade.

5. - 7. cancelled

8. The method of claim 1, wherein the solder column comprises a lead content of greater than about 90 weight percent.

9. cancelled

10. The method of claim 1, wherein the protective layer is removable by at least one of reactive ion etching and wet chemical stripping.

11. An improved method for forming a solder ball to avoid photoresist residue in a solder ball formation process comprising the steps of:

providing a semiconductor wafer process surface comprising an under bump metal (UBM) contact layer for forming a solder ball thereover;

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forming a protective layer overlying the semiconductor wafer process surface comprising the UBM contact layer, said protective layer comprising a resinous organic material having a glass transition temperature (Tg) that is greater than a solder column reflow temperature;

forming a patterned photoresist layer over the protective layer, the patterned photoresist layer comprising an opening for containing the solder column overlying the UBM contact layer;

removing a portion of the protective layer within the opening to reveal the UBM contact layer;

forming the solder column on the UBM contact layer;

subjecting the solder column to a first reflow temperature;

removing remaining portions of the protective layer and the photoresist layer; and,

subjecting the solder column to a second reflow temperature to form the solder ball.

12. The method of claim 11, wherein the glass transition temperature (Tg) is greater than about 300 degrees Centigrade.

13. The method of claim 11, wherein the protective layer comprises Benzocyclobutene.

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14. The method of claim 11, wherein the glass transition temperature (Tg) is greater than about 350 degrees Centigrade.

15. The method of claim 11, wherein the solder column includes a lead content of greater than about 90 weight percent.

16. The method of claim 11, wherein the UBM contact layer forms an uppermost under bump metal layer (UBM), wherein the UBM layer is selected from the group consisting of titanium, copper, and nickel.

17. The method of claim 11, wherein the protective layer is removable by at least one of reactive ion etching and wet chemical stripping.

18. The method of claim 11, wherein the step of removing comprises a wet chemical stripping process.

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19. The method of claim 11, wherein the step of providing a semiconductor wafer process comprises depositing a UBM masking photoresist layer over the UBM contact layer followed by reactive ion etching to reveal a passivation layer surrounding the UBM contact layer.

20. cancelled

21. The method of claim 1, further comprising the steps of: removing remaining portions of the protective layer and photoresist layer; and,  
subjecting the solder column to a second reflow temperature to form a solder ball.

22. The method of claim 1, wherein an oxygen ashing process is carried out to remove the protective layer at the bottom of the opening to reveal the UBM contact layer prior to the step of forming the solder column.

23. The method of claim 11, wherein the step of removing a portion of the protective layer comprises an oxygen ashing process.

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24. The method of claim 11, wherein the passivation layer is selected from the group consisting of silicon nitride and silicon oxide.